

SAPPHIRE PROPERTIES DATA SHEET

GENERAL		OPTICAL	
Chemical Formula	Al ₂ O ₃ (aluminum oxide)	Uniaxial Negative	
Names	Corundum, Sapphire, Alpha-alumina	Refractive Index	Ordinary ray (C-axis) N _o = 1.768 Extrodinary ray N _e = 1.760 Birefringence: 0.008
Crystal System	Trigonal	Temperature Coefficient of Refractive Index	13 x 10 ⁻⁶ °C ⁻¹ (visible range)
Class	Hexagonal-scalenohedral	Spectral Emittance	0.1 (1600°C)
THERMAL		Spectral Absorption Coefficient	0.1 - 0.2 cm ⁻¹ (0.66 μm, 1600° C)
Melting Point	2053°C (3727°F)	ELECTRICAL	
Maximum Useful Temperature	≈2000°C	Volume Resistivity	10 ¹⁶ ohm-cm (25°C) 10 ¹¹ ohm-cm (500°C) 10 ⁶ ohm-cm (1000°C)
Specific Heat	0.181 cal/ gm°K (25°C) 0.300 cal/ gm°K (1000°C)	Dielectric Strength	480,000 volts/cm (1,200 volts/mil)
Thermal Conductivity	0.4 watts/ cm°K (25°C) 0.1 watts/ cm°K (1000°C) Sapphire is a notable example of variable thermal conductivity based on orientation and temperature, with 35W/(m•K) along the C-axis and 32 W/(m•K) along the A-axis	Dielectric Constant	11.5 (10 ³ - 10 ⁹ Hz, 25°C) parallel to C-axis 9.3 (10 ³ - 10 ⁹ Hz, 25°C) perpendicular to C-axis
Thermal Expansion Coefficient	(25 - 1000°C) 8.8 x 10 ⁻⁶ parallel to C-axis 7.9 x 10 ⁻⁶ perpendicular to C-axis	Loss Tangent	8.6 x 10 ⁻⁵ (@10 ¹⁰ Hz, 25°C) parallel to C-axis 3.0 x 10 ⁻⁵ (@10 ¹⁰ Hz, 25°C) perpendicular to C-axis
PHYSICAL/MECHANICAL		Magnetic Susceptibility	-0.21 x 10 ⁻⁶ parallel to C-axis -0.25 x 10 ⁻⁶ perpendicular to C-axis
Density:	3.97 gm/ cm ³ (0.143 lb/in ³) (25°C)	CHEMICAL	
Young's Modulus	435 GPa (63 x 10 ⁶ psi) parallel to C-axis (25°C) 386 GPa (56 x 10 ⁶ psi) parallel to C-axis (1000°C)	Acid Resistance	Insoluble in inorganic acids at room temperature. Attacked by boiling hydrofluoric acid. Slowly attacked or dissolved by molten salts and oxides at high temperatures (>1000°C)
Modulus of Rigidity (Shear Modulus)	175 GPa (26 x 10 ⁶ psi)	Weathering Resistance	Unaffected by atmospheric exposure
Poisson's Ratio:	0.27 - 0.30 orientation dependent	Sea Water Resistance	Unaffected by marine exposure
Flexural Strength	1035 Mpa (150 kpsi) parallel to C-axis (25°) 760 Mpa (110 kpsi) perpendicular to C-axis (25°)	Biological Resistance	Unaffected by <i>in-vivo</i> exposure Non-thrombogenic Non-reactive with body fluids
Compressive Strength	≈2 Gpa (300,000 psi) 25°C)		
Hardness	9 Moh's scale 1900 Knoop parallel to C-axis 2200 Knoop perpendicular to C-axis		